Spellman’s Bertan brand of 205B Series high voltage power supplies provide regulated high voltage outputs from 1 to 50kV. The low noise, linear topology employed results in extremely low output ripple specifications. These 15 to 30 watt units are inherently reversible by design, providing either positive or negative output polarity. The 205B is fully arc and short circuit protected. Excellent regulation specifications are featured along with outstanding stability performance.

TYPICAL APPLICATIONS

- HiPot Testing
- CRT Testing
- Electrostatics
- E Beam Systems
- General Laboratory Usage

SPECIFICATIONS

**Input Voltage:**

115Vac, ±10%, 50/60 Hertz @ 1 amp
230Vac, ±10%, 50/60 Hertz @ 0.5 amps
Input voltage is switch selectable

**Output Voltage:**

See “model selection” table

**Output Polarity:**

All units are reversible polarity by design

**Output Current:**

See “model selection” table

**Voltage Regulation:**

- Line: ±50ppm/0.001% of rated output voltage over specified input voltage range
- Load: ±0.005% of rated output voltage for a full load change

**Current Regulation:**

Internally set to limit at 105% of rated current at full output voltage. Maximum output current at any other voltage setting must be derated linearly down to 30% of maximum at zero output voltage.

**Ripple:**

See “model selection” table

**Temperature Coefficient:**

≤50ppm/°C

**Stability:**

≤0.01%/hour, 0.02% per 8 hours after a 1/2 hour warm up

**Accuracy:**

- Current Monitor: ±(0.5% of reading + 0.25% of maximum)
- Remote Programming: ±(0.1% of setting + 0.1% of maximum)
- Voltage Monitor: ±(0.1% of reading + 0.1% of maximum)
- Front Panel Meter: Voltage ±(0.1% of setting + 0.1% of maximum)
- Current: ±(0.25% of setting + 0.25% of maximum)
- Front Panel Control: ±(0.25% of setting + 0.05% of maximum)

**Operating Temperature:**

0°C to +50°C

**Storage Temperature:**

-40°C to +85°C

**Humidity:**

20% to 85%RH, non-condensing

**Input Line Connector:**

IEC320 EMI filter/ input connector, a detachable line cord is provided

**Interface Connector:**

9 pin “D” connector, a mating connector is provided

**Output Connector:**

A detachable 10 foot (3 meter) long HV cable is provided

**Cooling:**

Convection cooled

**Dimensions:**

1-20kV: 19.0” W X 3.5” H X 9.625” D
(483mm X 89mm X 244mm)
30-50kV: 19.0” W X 5.25” H X 16.0” D
(483mm X 133mm X 406mm)

**Weight:**

≤20 pounds (9.1kg) up to and including 20kV units,
≤35 pounds (15.9kg) for 30kV and 50kV units

**Regulatory Approvals:**

Compliant to 2004/108/EC, the EMC Directive and 2006/95/EC, the Low Voltage Directive.
## MODEL SELECTION TABLE

<table>
<thead>
<tr>
<th>205B Series</th>
<th>Voltage</th>
<th>Current</th>
<th>Ripple</th>
</tr>
</thead>
<tbody>
<tr>
<td>205B-01R</td>
<td>0 to 1kV</td>
<td>0 to 30mA</td>
<td>10mV</td>
</tr>
<tr>
<td>205B-03R</td>
<td>0 to 3kV</td>
<td>0 to 10mA</td>
<td>30mV</td>
</tr>
<tr>
<td>205B-05R</td>
<td>0 to 5kV</td>
<td>0 to 5mA</td>
<td>50mV</td>
</tr>
<tr>
<td>205B-10R</td>
<td>0 to 10kV</td>
<td>0 to 2.5mA</td>
<td>100mV</td>
</tr>
<tr>
<td>205B-20R</td>
<td>0 to 20kV</td>
<td>0 to 1mA</td>
<td>300mV</td>
</tr>
<tr>
<td>205B-30R</td>
<td>0 to 30kV</td>
<td>0 to 0.5mA</td>
<td>400mV</td>
</tr>
<tr>
<td>205B-50R</td>
<td>0 to 50kV</td>
<td>0 to 0.3mA</td>
<td>2 volts</td>
</tr>
</tbody>
</table>

## INTERFACE CONNECTOR

<table>
<thead>
<tr>
<th>PIN</th>
<th>SIGNAL</th>
<th>PARAMETERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Voltage Monitor</td>
<td>0 to 5Vdc = 0 to 100% rated voltage, Zout = 10KΩ</td>
</tr>
<tr>
<td>2</td>
<td>n/c</td>
<td>none</td>
</tr>
<tr>
<td>3</td>
<td>Enable</td>
<td>TTL “0” disables HV, TTL “1” or open enables HV</td>
</tr>
<tr>
<td>4</td>
<td>+5Vdc Reference</td>
<td>+5.0Vdc @ 10mA, maximum</td>
</tr>
<tr>
<td>5</td>
<td>Current Monitor</td>
<td>0 to 5Vdc = 0 to 100% rated current, Zout = 10KΩ</td>
</tr>
<tr>
<td>6</td>
<td>Voltage Program Input</td>
<td>0 to 5Vdc = 0 to 100% rated voltage, Zin = 1MΩ</td>
</tr>
<tr>
<td>7</td>
<td>Analog Ground</td>
<td>Ground</td>
</tr>
<tr>
<td>8</td>
<td>Digital Ground</td>
<td>Ground (for use only with 200-C488, sold separately)</td>
</tr>
<tr>
<td>9</td>
<td>Polarity Indicator</td>
<td>Open collector, 30V @ 25mA, positive = ON</td>
</tr>
</tbody>
</table>

## MODEL SELECTION TABLE

<table>
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<tr>
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<td>30mV</td>
</tr>
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<td>0 to 5kV</td>
<td>0 to 5mA</td>
<td>50mV</td>
</tr>
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<td>205B-10R</td>
<td>0 to 10kV</td>
<td>0 to 2.5mA</td>
<td>100mV</td>
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<td>0 to 20kV</td>
<td>0 to 1mA</td>
<td>300mV</td>
</tr>
<tr>
<td>205B-30R</td>
<td>0 to 30kV</td>
<td>0 to 0.5mA</td>
<td>400mV</td>
</tr>
<tr>
<td>205B-50R</td>
<td>0 to 50kV</td>
<td>0 to 0.3mA</td>
<td>2 volts</td>
</tr>
</tbody>
</table>

## Interface Connector

<table>
<thead>
<tr>
<th>PIN</th>
<th>SIGNAL</th>
<th>PARAMETERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Voltage Monitor</td>
<td>0 to 5Vdc = 0 to 100% rated voltage, Zout = 10KΩ</td>
</tr>
<tr>
<td>2</td>
<td>n/c</td>
<td>none</td>
</tr>
<tr>
<td>3</td>
<td>Enable</td>
<td>TTL “0” disables HV, TTL “1” or open enables HV</td>
</tr>
<tr>
<td>4</td>
<td>+5Vdc Reference</td>
<td>+5.0Vdc @ 10mA, maximum</td>
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<tr>
<td>5</td>
<td>Current Monitor</td>
<td>0 to 5Vdc = 0 to 100% rated current, Zout = 10KΩ</td>
</tr>
<tr>
<td>6</td>
<td>Voltage Program Input</td>
<td>0 to 5Vdc = 0 to 100% rated voltage, Zin = 1MΩ</td>
</tr>
<tr>
<td>7</td>
<td>Analog Ground</td>
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<td>Digital Ground</td>
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<tr>
<td>9</td>
<td>Polarity Indicator</td>
<td>Open collector, 30V @ 25mA, positive = ON</td>
</tr>
</tbody>
</table>
## IMPORTANT SAFETY PRECAUTIONS

### SAFETY

<table>
<thead>
<tr>
<th>THIS POWER SUPPLY GENERATES VOLTAGES THAT ARE DANGEROUS AND MAY BE FATAL. OBSERVE EXTREME CAUTION WHEN WORKING WITH THIS EQUIPMENT.</th>
</tr>
</thead>
<tbody>
<tr>
<td>High voltage power supplies must always be grounded.</td>
</tr>
<tr>
<td>Do not touch connections unless the equipment is off and the Capacitance of both the load and power supply is discharged.</td>
</tr>
<tr>
<td>Allow five minutes for discharge of internal capacitance of the power supply.</td>
</tr>
<tr>
<td>Do not ground yourself or work under wet or damp conditions.</td>
</tr>
</tbody>
</table>

### SERVICING SAFETY

<table>
<thead>
<tr>
<th>Maintenance may require removing the instrument cover with the power on.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Servicing should be done by qualified personnel aware of the electrical hazards.</td>
</tr>
<tr>
<td><strong>WARNING</strong> note in the text call attention to hazards in operation of these units that could lead to possible injury or death.</td>
</tr>
<tr>
<td><strong>CAUTION</strong> notes in the text indicate procedures to be followed to avoid possible damage to equipment.</td>
</tr>
</tbody>
</table>
## WICHTIGE SICHERHEITSHINWEISE

### SICHERHEIT

**DIESES HOCHSPANNUNGSNETZTEIL ERZEUGT LEBENSGEFÄHRLICHE HOCHSPANNUNG. SEIN SIE SEHR VORSICHTIG BEI DER ARBEIT MIT DIESEM GERÄT.**

Das Hochspannungsnetzteil muß immer geerdet sein.

Berühren Sie die Stecker des Netzteiles nur, wenn das Gerät ausgeschaltet ist und die elektrischen Kapazitäten des Netzteiles und der angeschlossenen Last entladen sind.

Die internen Kapazitäten des Hochspannungsnetzteiles benötigen ca. 5 Minuten, um sich zu entladen.

Erden Sie sich nicht, und arbeiten Sie nicht in feuchter oder nasser Umgebung.

### SERVICESICHERHEIT

Notwendige Reparaturen können es erforderlich machen, den Gehäusedeckel während des Betriebes zu entfernen.

Reparaturen dürfen nur von qualifiziertem, eingewiesenem Personal ausgeführt werden.

“WARNING” im folgenden Text weist auf gefährliche Operationen hin, die zu Verletzungen oder zum Tod führen können.

“CAUTION” im folgenden Text weist auf Prozeduren hin, die genauestens befolgt werden müssen, um eventuelle Beschädigungen des Gerätes zu vermeiden.
# PRECAUTIONS IMPORTANTES POUR VOTRE SÉCURITÉ

## CONSIGNES DE SÉCURITÉ

**CETTE ALIMENTATION GÉNÈRE DES TENSIONS QUI SONT DANGEREUSES ET PEUVENT ÊTRE FATALES.**

**SOYEZ EXTRÊMEMENT VIGILANTS LORSQUE VOUS UTILISEZ CET ÉQUIPEMENT.**

Les alimentations haute tension doivent toujours être mises à la masse.

Ne touchez pas les connectiques sans que l’équipement soit éteint et que la capacité à la fois de la charge et de l’alimentation soient déchargées.

Prévoyez 5 minutes pour la décharge de la capacité interne de l’alimentation.

Ne vous mettez pas à la masse, ou ne travaillez pas sous conditions mouillées ou humides.

## CONSIGNES DE SÉCURITÉ EN CAS DE RÉPARATION

La maintenance peut nécessiter l’enlèvement du couvercle lorsque l’alimentation est encore allumée.

Les réparations doivent être effectuées par une personne qualifiée et connaissant les risques électriques.

Dans le manuel, les notes marquées « WARNING » attire l’attention sur les risques lors de la manipulation de ces équipements, qui peuvent entrainer de possibles blessures voire la mort.

Dans le manuel, les notes marquées « CAUTION » indiquent les procédures qui doivent être suivies afin d’éviter d’éventuels dommages sur l’équipement.
IMPORTANTI PRECAUZIONI DI SICUREZZA

**SICUREZZA**

**QUESTO ALIMENTATORE GENERA TENSIONI CHE SONO PERICOLOSE E POTREBBERO ESSERE MORTALI.**

**PONI ESTREMA CAUTELA QUANDO OPERI CON QUESO APPARECCHIO.**

<table>
<thead>
<tr>
<th>SICUREZZA NELLA MANUTENZIONE.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Manutenzione potrebbe essere richiesta, rimuovendo la copertura con apparecchio acceso.</td>
</tr>
<tr>
<td>La manutenzione deve essere svolta da personale qualificato, coscio dei rischi elettrici.</td>
</tr>
<tr>
<td>Attenzione alle <strong>AVVERTENZE</strong> contenute nel manuale, che richiamano all'attenzione ai rischi quando si opera con tali unità e che potrebbero causare possibili ferite o morte.</td>
</tr>
<tr>
<td>Le note di <strong>CAUTELA</strong> contenute nel manuale, indicano le procedure da seguire per evitare possibili danni all'apparecchio.</td>
</tr>
</tbody>
</table>

Gli alimentatori ad alta tensione devono sempre essere collegati ad un impianto di terra.

Non toccare le connessioni a meno che l'apparecchio sia stato spento e la capacità interna del carico e dell'alimentatore stesso siano scariche.

Attendere cinque minuti per permettere la scarica della capacità interna dell'alimentatore ad alta tensione.

Non mettere a terra il proprio corpo oppure operare in ambienti bagnati o saturi d’umidità.
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V. MAINTENANCE

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THIS UNIT CONTROLS HAZARDOUS VOLTAGES. DO NOT APPLY INPUT POWER UNLESS ADEQUATE GROUNDING IS PROVIDED TO THE POWER SUPPLY AND THE HIGH VOLTAGE OUTPUT HAS BEEN PROPERLY CONNECTED.

THE DATA CONTAINED IN THIS MANUAL IS SUBJECT TO CHANGE WITHOUT NOTICE. WRITTEN PERMISSION FROM SPELLMAN HIGH VOLTAGE IS REQUIRED PRIOR TO THE REPRODUCTION OF ANY TECHNICAL DATA CONTAINED IN THIS MANUAL.

SECTION I: GENERAL DESCRIPTION

1.0 SCOPE OF MANUAL
This manual is provided to assist the user in the installation and operation of the Spellman Series 205B rack-mountable high voltage power supplies. Statements apply to all models in the Series unless reference is made to specific models. For the protection of personnel and equipment, it is essential that this manual be thoroughly read prior to the installation and application of power.

1.1 PURPOSE OF EQUIPMENT
The series 205B is a family of regulated precision regulated, locally and remotely variable high voltage power supplies. They offer exceptional performance in such critical applications as nuclear and electro-optical instrumentation, medical imaging and capillary zone electrophoresis and precision CRT displays.

1.2 DESCRIPTION
The units are fully enclosed and designed to mount in a standard 19” rack. A wide range of stable output voltages from 1kV up to 50 kV is available. The output voltage is set either by front panel controls or remote analog voltage or resistance programming. Remote analog monitoring is provided on all models.

Output polarity reversal is achieved by turning a polarity switch on the rear panel of 1kV, 3kV and 5kV models. The 10kV and higher output models have an internal polarity reversing assembly that is easily accessible in the field. NOTE: in either case, polarity reversal MUST ONLY BE DONE WHEN THE HIGH VOLTAGE IS OFF.

The Series 205B units contain a DC power supply that converts the AC line power to a low voltage DC and a DC-to-DC converter that generates the high DC voltage. Low voltage electronics solid-state analog circuits are placed on plug-in printed circuit boards. The high voltage assembly is fully encapsulated in silicone rubber for reliable, arc-free, stable operation.

SECTION II: OPERATION

CAUTION! THIS UNIT CAN STORE HAZARDOUS VOLTAGE. COMPLETELY DISCHARGE HIGH VOLTAGE AT REAR PANEL GROUND TERMINAL BEFORE ATTEMPTING REMOVAL OF THE HIGH VOLTAGE CABLE

2.1 INSTALLATION:
The 205B Series high voltage power supplies mount in a standard 19” rack.

2.2 INPUT POWER
The input AC line voltage required is 115V/230VAC, ±10%, 50-400Hz, single phase. The LINE VOLTAGE selector switch on the rear panel MUST BE SET for either 115VAC or 230VAC BEFORE application of input power.

2.3 VOLTAGE CONTROL
The 205B Series power supply has two modes of controlling the high voltage outputs available to the user. Set the PROGRAM CONTROL switch (S101) on the rear panel to LOCAL for front panel control. For remote analog control, set the switch to the REMOTE ANALOG position. The high voltage output can then be remotely programmed either from an external voltage source or by using an external potentiometer. When S101 is in the REMOTE ANALOG position, the front panel controls will have no effect on the output voltage setting.

At all times, regardless of the position of the rear panel PROGRAM CONTROL switch, the user may enable or disable the high voltage output by switching the HV ENABLE switch on the front panel. In addition, the voltage and current monitors are always active. Thus, even when the PROGRAM CONTROL switch is set to REMOTE ANALOG control position, the front panel and the remote analog monitors continue to make voltage and current readings available.

2.4 POLARITY REVERSAL
The front panel LED display will indicate which polarity the unit is set for. The display illuminates even if there is no high voltage output.

CAUTION – LINE INPUT POWER MUST BE TURNED OFF AND THE HIGH VOLTAGE SHOULD BE DISCHARGED FULLY BEFORE PROCEEDING TO REVERSE THE POLARITY.
2.4.1 POLARITY REVERSAL 1kV TO 5kV OUTPUT MODELS
The screwdriver-rotatable POLARITY SELECTOR switch (S3) is accessible at the rear panel of the unit. Rotate as required for the desired polarity.

2.4.2 POLARITY REVERSAL 10kV TO 50kV OUTPUT MODELS
The polarity is reversible by means of an internal polarity module, which is easily accessible upon removal of the top cover. Polarity is reversed by removing two diagonally opposed Philips head screws, lifting up on the module, rotating it 180°, and then reinserting it. A safety interlock automatically ensures that the high voltage cannot be turned on unless this module is fully seated and installed in one polarity position or the other.

A remote polarity indication is provided at J107 (PROGRAMMING/MONITOR) connector jack located on the rear panel of the unit (see section 4.3).

SECTION III: LOCAL OPERATION

CAUTION! THIS UNIT CAN STORE HAZARDOUS VOLTAGE. COMPLETELY DISCHARGE HIGH VOLTAGE AT REAR PANEL GROUND TERMINAL BEFORE ATTEMPTING REMOVAL OF THE HIGH VOLTAGE CABLE

3.1 FRONT PANEL CONTROLS
Figure 4.1 below is the typical layout of the 205B Series front panel

3.2 PROGRAM CONTROL SWITCH
The front panel controls of the unit are only functional for programming purposes when the units' rear panel PROGRAM CONTROL switch (S101) is in the LOCAL position. However, if the unit receives a voltage programming command while S101 is in the Remote Analog position, the switching of S101 to its LOCAL position afterwards will then cause the value of that programming command to take effect.

3.3 LOCAL OPERATION
The local mode of the 205B Series provides all of the control and monitoring functions available with front panel control.

SECTION IV: REMOTE ANALOG OPERATION

CAUTION! THIS UNIT CAN STORE HAZARDOUS VOLTAGE. COMPLETELY DISCHARGE HIGH VOLTAGE AT REAR PANEL GROUND TERMINAL BEFORE ATTEMPTING REMOVAL OF THE HIGH VOLTAGE CABLE

4.1 PROGRAM CONTROL SWITCH
Before a unit can be programmed with a remote analog (0 to +5VDC) signal, it must be configured by setting its rear panel PROGRAM CONTROL switch (S101) in the REMOTE ANALOG. Note: All other monitoring and non-programming functions remain active, regardless of the S102 position.

4.2 REMOTE CONTROL
The high voltage output can be remotely programmed from an external voltage source. A 0 to +5VDC programming voltage applied to Pin 6 of the J107 (PROGRAMMING/MONITOR) connector jack on the rear panel will remotely program the high voltage output from zero to maximum voltage.

Programming can also be accomplished using a potentiometer connected between Pin 4 (+5VDC), Pin 7 (GND) with the wiper connected to Pin 6. The potentiometer should be a low temperature coefficient wirewound or cermet type of 5kΩ to 20kΩ resistance value. The output will then be in proportion to the wiper position.

4.3 ANALOG MONITORING SIGNALS
Analog monitoring signals of 0 to +5VDC via 10kΩ are provided, which are linearly proportional to the unit’s output voltage and current. A TTL-compatible logic TRIP input, a +5VDC reference voltage output and an NPN open collector polarity indicator are all available at J107.
Figure 41 below defines the pin locations and functions of the rear panel analog monitor and remote analog programming connector.

**Figure 4.1**

<table>
<thead>
<tr>
<th>PIN</th>
<th>FUNCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Buffered output voltage monitor, 0 to +5VDC via 10kΩ</td>
</tr>
<tr>
<td>2</td>
<td>No connection</td>
</tr>
<tr>
<td>3</td>
<td>TTL level compatible logic input. Input logic zero disables high voltage generation. Open circuit or input logic one enables high voltage generation.</td>
</tr>
<tr>
<td>4</td>
<td>Precision +5VDC reference output, referenced to analog ground.</td>
</tr>
<tr>
<td>5</td>
<td>Buffered output current monitor, 0 to +5VDC via 10kΩ</td>
</tr>
<tr>
<td>6</td>
<td>Remote analog programming input, 0 to +5VDC</td>
</tr>
<tr>
<td>7</td>
<td>Analog ground</td>
</tr>
<tr>
<td>8</td>
<td>Digital ground</td>
</tr>
<tr>
<td>9</td>
<td>NPN open collector with respect to digital ground, indicating output high voltage polarity. NPN saturation denotes positive polarity (logic 0), NPN cut-off denotes negative polarity (logic 1)</td>
</tr>
</tbody>
</table>

**SECTION V: MAINTENANCE**

**5.1 GENERAL**

Your 205B Series high voltage power supply is designed for reliable, trouble-free operation. If any questions should arise, contact Spellman's Customer Service Department for assistance or return authorization.

The power supply can be returned to the factory for annual calibration and certification to its original specifications. For traceability, a certificate will be issued, identifying the serial number of the unit calibrated and all test equipment used to perform the calibration. All measurements are traceable to the National Institute of Standards and Technology (NIST). Contact factory for additional details.
SPELLMAN HIGH VOLTAGE ELECTRONICS

WARRANTY

Spellman High Voltage Electronics (“Spellman”) warrants that all power supplies it manufactures will be free from defects in materials and factory workmanship, and agrees to repair or replace, without charge, any power supply that under normal use, operating conditions and maintenance reveals during the warranty period a defect in materials or factory workmanship. The warranty period is twelve (12) months from the date of shipment of the power supply. With respect to standard SL power supplies (not customized) the warranty period is thirty-six (36) months from the date of shipment of the power supply.

This warranty does not apply to any power supply that has been:
- Disassembled, altered, tampered, repaired or worked on by persons unauthorized by Spellman;
- Subjected to misuse, negligent handling, or accident not caused by the power supply;
- Installed, connected, adjusted, or used other than in accordance with the original intended application and/or instructions furnished by Spellman.

THE FOREGOING WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

The buyer's sole remedy for a claimed breach of this warranty, and Spellman’s sole liability is limited, at Spellman’s discretion, to a refund of the purchase price or the repair or replacement of the power supply at Spellman’s cost. The buyer will be responsible for shipping charges to and from Spellman’s plant. The buyer will not be entitled to make claim for, or recover, any anticipatory profits, or incidental, special or consequential damages resulting from, or in any way relating to, an alleged breach of this warranty.

No modification, amendment, supplement, addition, or other variation of this warranty will be binding unless it is set forth in a written instrument signed by an authorized officer of Spellman.

Factory Service Procedures

For an authorization to ship contact Spellman’s Customer Service Department. Please state the model and serial numbers, which are on the plate on the rear panel of the power supply and the reason for return. A Return Material Authorization Code Number (RMA number) is needed from Spellman for all returns. The RMA number should be marked clearly on the outside of the shipping container. Packages received without an RMA Number may delay return of the product. The buyer shall pay shipping costs to and from Spellman. Customer Service will provide the Standard Cost for out-of-warranty repairs. A purchase order for this amount is requested upon issuance of the RMA Number (in-warranty returns must also be accompanied by a "zero-value" purchase order). A more detailed estimate may be made when the power supply is received at Spellman. In the event that the cost of the actual repair exceeds the estimate, Spellman will contact the customer to authorize the repair.

Factory Service Warranty

Spellman will warrant for three (3) months or balance of product warranty, whichever is longer, the repaired assembly/part/unit. If the same problem shall occur within this warranty period Spellman shall undertake all the work to rectify the problem with no charge and/or cost to the buyer. Should the cause of the problem be proven to have a source different from the one that has caused the previous problem and/or negligence of the buyer, Spellman will be entitled to be paid for the repair.

Spellman Worldwide Service Centers

For a complete listing of Spellman’s Global Service facilities please go to:
http://www.spellmanhv.com/customerservice/service.asp