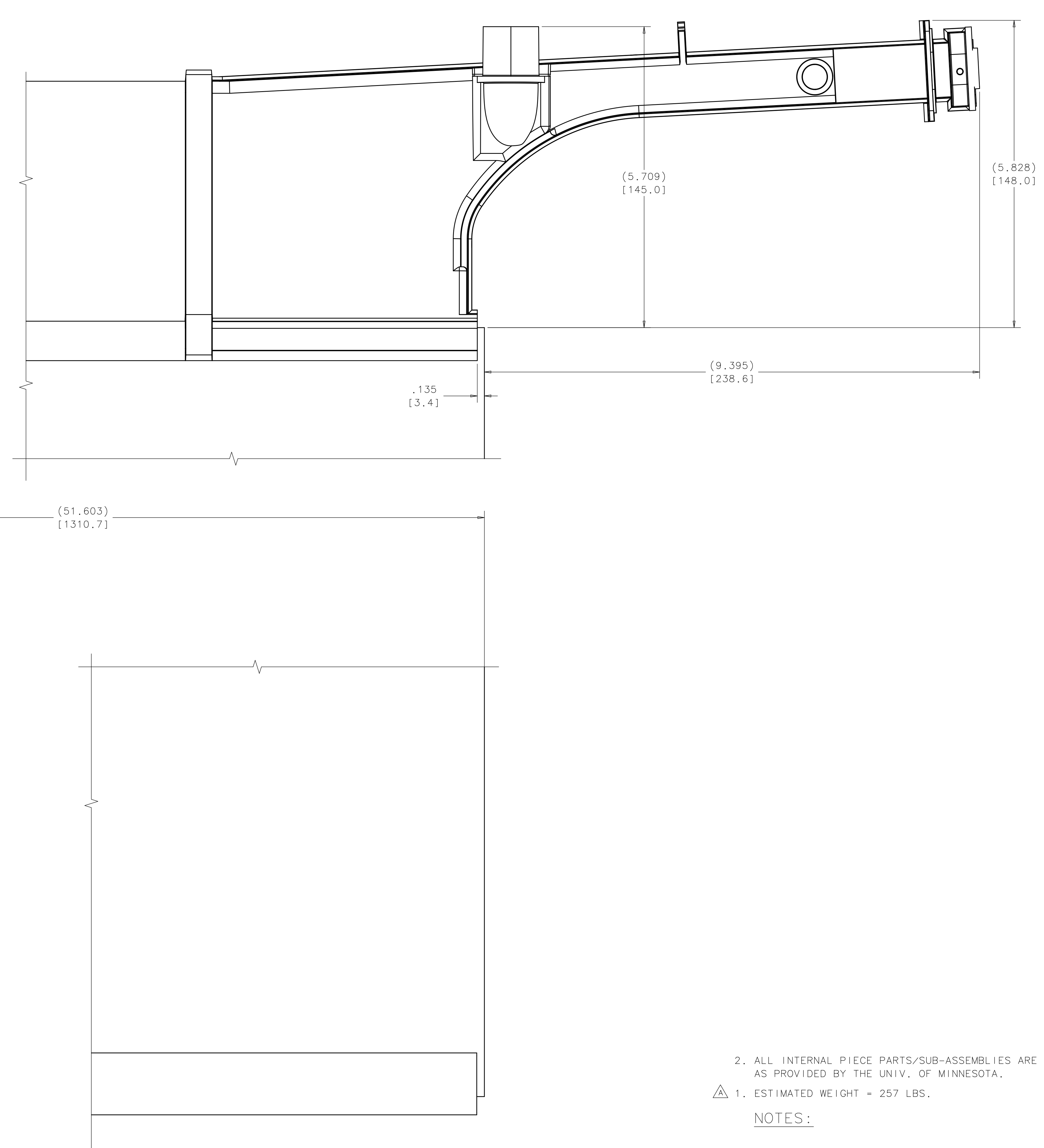
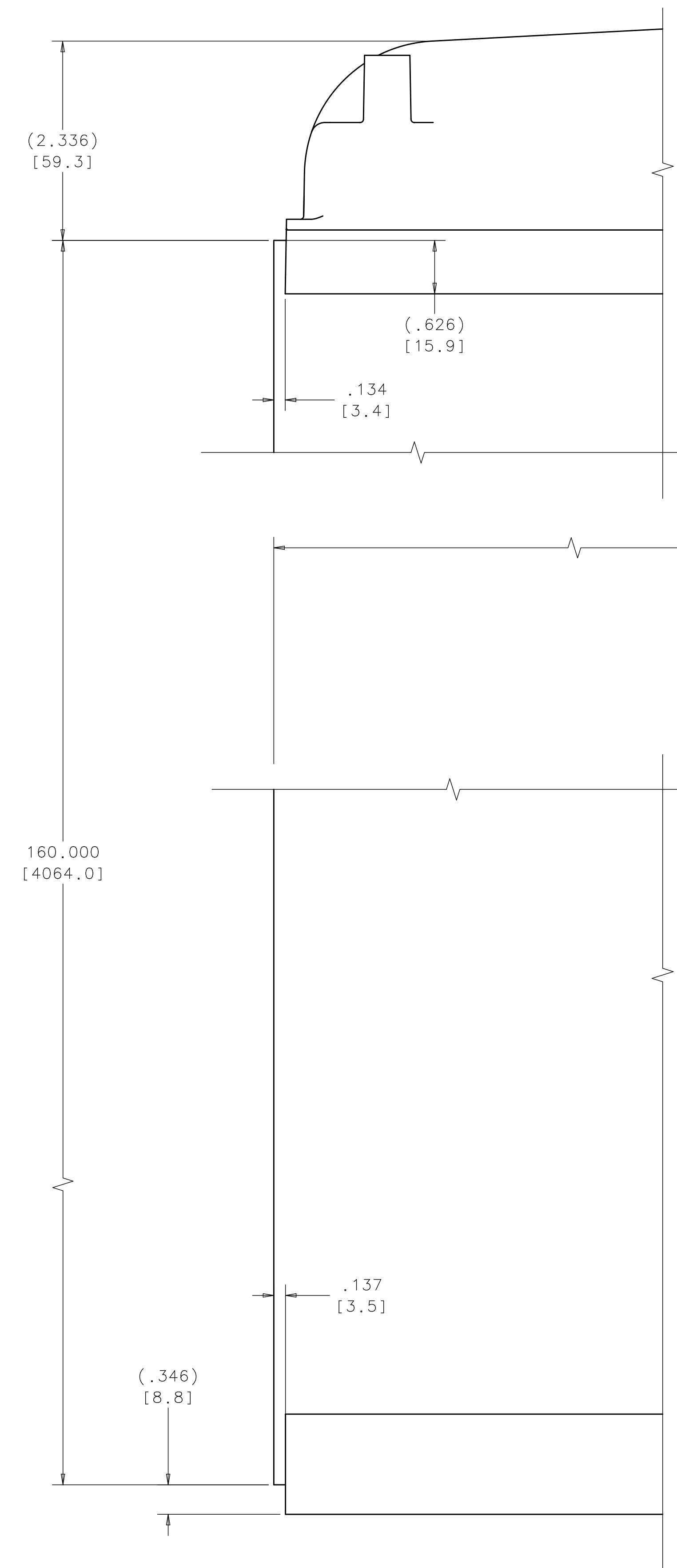
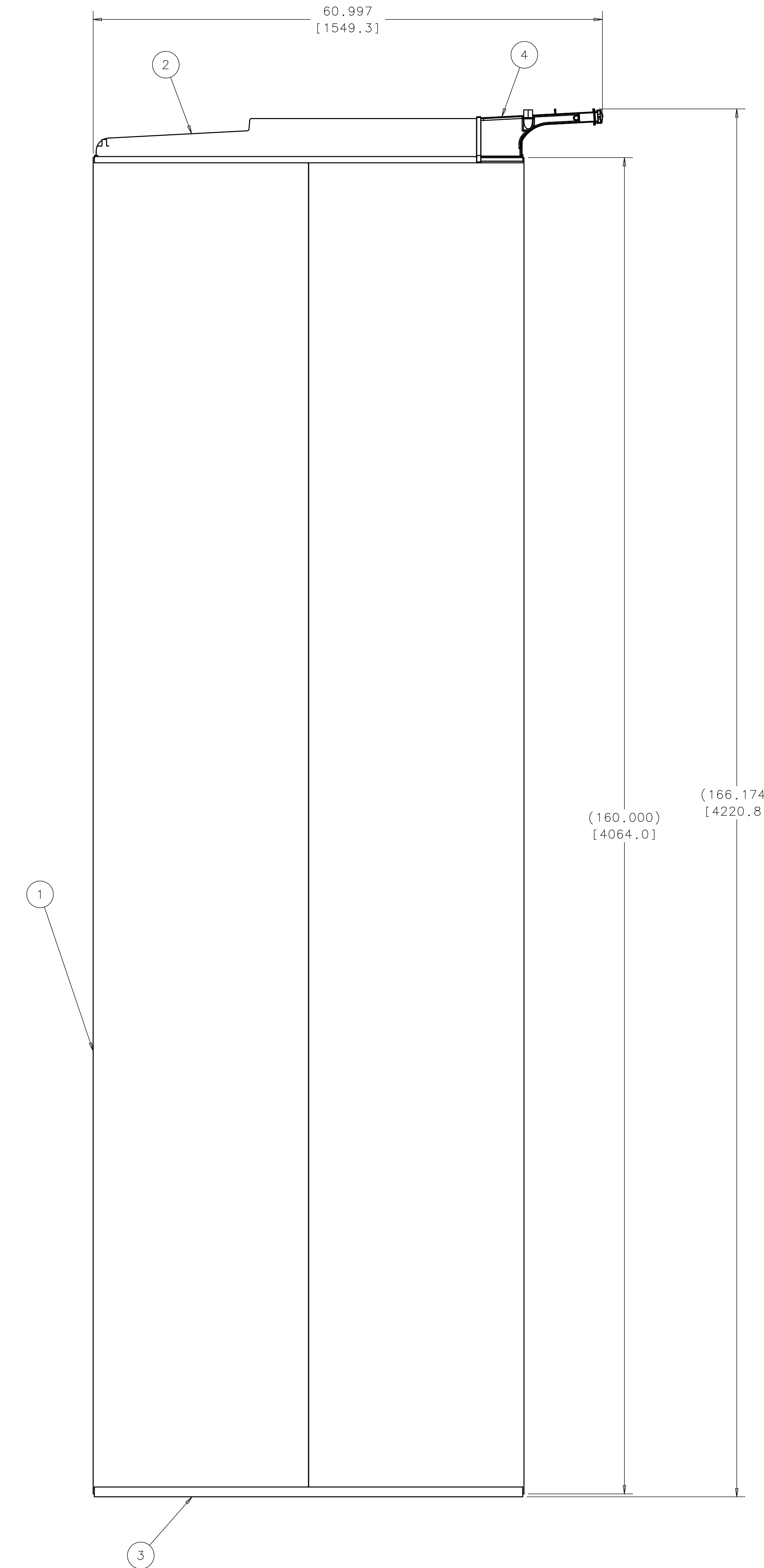
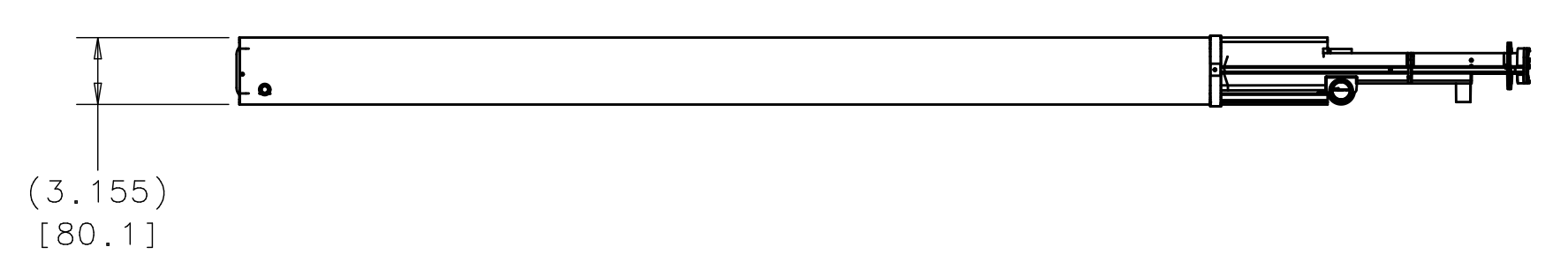


REV	DESCRIPTION	DRAWN	DATE
A	CHG'D NOTE 1 WEIGHT FROM 168 LBS TO 257 LBS. UPDATED ITEMS #2 & 4 W/CURRENT VERSION	D.FRIEND GARY W. SMITH	21-SEP-2009 08-OCT-2009



ENLARGED CORNER VIEWS

2. ALL INTERNAL PIECE PARTS/SUB-ASSEMBLIES ARE AS PROVIDED BY THE UNIV. OF MINNESOTA.
1. ESTIMATED WEIGHT - 257 LBS.
- NOTES:

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
4		SNOUT ASSY--SEE NOTE 2	1
3		BOTTOM SEAL--SEE NOTE 2	1
2		MANIFOLD--SEE NOTE 2	1
1	MD-444816	16 CELL VERTICAL EXTRUSIONS GLUED	1

PARTS LIST			
UNLESS OTHERWISE SPECIFIED	ORIGINATOR	V.GUARINO	18-DEC-2007
.XX	.XX	ANGLES	D.FRIEND
± ---	± .060	± ---	CHECKED
			G.SMITH
			P.LUKENS
1. BREAK ALL SHARP EDGES MAX.	APPROVED	USED ON	ME-444096 & ME-444583
2. DO NOT SCALE DRAWING.		MATERIAL	SEE PARTS LIST ABOVE
3. DIMENSIONS BASED UPON ASME Y14.5M-1994			
4. MAX. ALL MACH. SURFACES			
5. DRAWING UNITS: U.S. INCH			

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

NOVA-DETECTOR_PROTOTYPE
IPND PVC MODULES
VERTICAL MODULE ASSEMBLY

SCALE 1:8 & 1:1	DRAWING NUMBER 3929.000-ME-444094	SHEET 1 OF 1	REV A
-----------------------	--------------------------------------	-----------------	----------

CREATED WITH: Ideas12NXSeries GROUP: PPD/MECHANICAL DEPARTMENT